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ßalluin

Flexible and scalable digital-twin platform for enhanced production efficiency and yield in battery cell production lines

Presenter:

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BATTwin aims at designing, developing and demonstrating a novel Digital Twin Platform supporting a digitally-enhanced zero-defect manufacturing approach for the European battery manufacturing industry

Who is in your Consortium?

- Coordinating partner: Politecnico di Milano
- Funding: 6.9M euro
- Starting date: Dec 1st 2023

- 16 partners
- 10 companies, 4 SMEs
- 10 EU member states, UK







Project content

BATTwin aims at designing, developing and demonstrating a Digital novel Platform Twin supporting a digitallyenhanced zerodefect manufacturing approach for the European battery manufacturing industry



Concept of Multi-level Digital Twin platform within a data-enhanced Zero-Defect Manufacturing





Project content

- **Verkor:** Digital twin for supporting pilot production validation and future scale-up at high-throughput. Focus on downstream processes and process-chain level.
- **Sunlight**: Digital twin for supporting pilot production validation and future scale-up at high-throughput. Focus on upstream processes and process-chain level.

Use case	Scale/volume	Cell geometry	Cell chemistry	Critical process stages	Notes
Verkor	Target: 150 Mwh/year	Pouch	NMC	Knotching, stacking	Automotive
Sunlight	Target: 100 Mwh/year	Prismatic	LFP	Mixing, coating, calendering, slitting.	Stationary application





Short first results



Preliminary results:

- Formal representation of the end-user process-chains (IDEF0 Formalism).
- Mapping of defect types and causes along the stages of the process-chain.
- Requirements for DT development at process and system level.
- Target KPIs at process and system level.





1) Which objectives of my project could be added to the roadmap goals?

 Support manufacturers operating their manufacturing processes and systems to deliver the required production rates of high-quality products, while minimizing the use of resources

2) What are the expectations of my project from the future roadmap?

- Support in closing the loop for the residual scraps/defects flows generated during the cell production processes and creation of circular value chain synergies
- Scale up of the platform to the production of batteries with other chemistries and technologies (e.g. solid state, ..)



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